



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-23-5
Job Sheet 177766



Part No: C10-23-5

Job Qty: 10 ea

Part Name: Keeper Front



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 5/25/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C10-23 Rev. 5A IPP Rev. A 18.04.16 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	10 Ea		5/25/18	0.00	0.00	Start Up Waterjet2		on 18/06/18
110	Waterjet	10 pcs		5/25/18	0.00	1.00	Waterjet 2 OMAX		on 18/06/18
120	QC	10 pcs		5/25/18	0.00	0.00	QC2 Waterjet-2		on 18/06/18
130	QC	10 pcs		5/25/18	0.00	0.00	QC8-6		38
140	Packaging	10 pcs		5/25/18	0.00	0.00	Packaging3		22
150	QC21-SA	10 Ea		5/25/18	0.00	0.00	QC21		DAS 21 18-06-21 9-00

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: SA Prog Rev: SA 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018S.188	M1018S.188	.1760 sf (.0176 ea)	100-Start up Operation	50716884

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M1018S.188	0	0	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 1:43 PM Dart.lajeunesse.marie



Container No: S082306



Part: C10-23-5

Job No: 177766

Serial No/Batch: S082306

Revision: 5A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K84 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/19/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

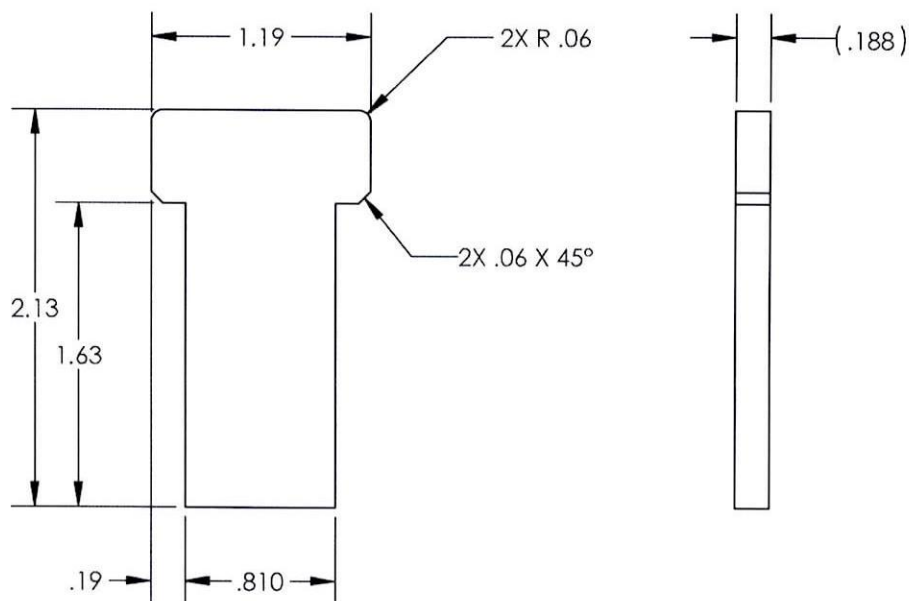
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 177766 MJS
1805-17

(C10-23-5)

KEEPER FRONT

DART AEROSPACE	
TITLE KEEPER WELDMENT	
DWG NO. C10-23	REV 5A
MAT'L 1018	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE SHEET 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 4/26/2002
SHEET 3 OF 4	